

UNITED STATES PATENT AND TRADEMARK OFFICE

**CERTIFICATE OF CORRECTION**

PATENT NO. : US 7,556,554 B2  
ISSUE DATE : July 7, 2009  
INVENTOR(S) : Brug et al.

It is certified that errors appear in the above-identified patent and that said Letters Patent are hereby corrected as shown below:

**IN THE PATENT:**

Column 2, Line 4, now reads “non-machine folding tools”  
should read -- non-machine forming tools --

Column 4, Line 29, now reads “white furthermore”  
should read -- while furthermore --

Column 11, Line 27, now reads “Bu using an apparatus”  
should read -- By using an apparatus --

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PATENT NO. 7,556,554 B2

Page 1 of 1